## TECHNICAL DATA SHEET TM600 SERIES



Product	Geosynthetic Clay Liner (GCL)
Composition	Thermal Lock® Geocomposite
Main Function	Impermeabilisation

Property	Test Method	Texel NS	Texel NSL	Texel CNSL	Texel SRNW	Texel SRNWL	
Physical							
Top layer - Geotextile	ASTM D5261	Non-woven - 200 g/m <sup>2</sup>					
Bottom layer - Geotextile - Geomembrane PP	ASTM D5261	Woven - 105 g/m² -	Woven - 105 g/m² -	Woven - 105 g/m² Flexible geofilm - 200 g/m²	Reinforced non woven - 200 g/m²	Reinforced non woven - 200 g/m²	
Bentonite							
Composition	-	Mineral montmorillonite from Wyoming					
Swell index	ASTM D5890	24 ml / 2g					
Moisture content	ASTM D4643	12%					
Fluid loss max.	ASTM D5891	18 ml					
Smectite (Montmorillonite) min.	ASTM XRD	90%					
Geocomposite							
Bentonite mass/unit area <sup>(1)</sup>	ASTM D5993	4.34 kg/m <sup>2</sup>	3.66 kg/m <sup>2</sup>	3.66 kg/m <sup>2</sup>	4.34 kg/m <sup>2</sup>	3.66 kg/m <sup>2</sup>	
Tensile strength <sup>(2)</sup>	ASTM D6768	5 kN/m	5 kN/m	5 kN/m	8.8 kN/m	8.8 kN/m	
Peel strength	ASTM D6496	610 N/m					
Permeability max.(3)	ASTM G160	5 x 10 <sup>-9</sup> cm/sec	5 x 10 <sup>-9</sup> cm/sec	5 x 10 <sup>-10</sup> /5 x 10 <sup>-13 (4)</sup>	5 x 10 <sup>-9</sup> cm/sec	5 x 10 <sup>-9</sup> cm/sec	
Index flux max <sup>(3)</sup>	ASTM D6392	1 x 10 <sup>-8</sup> m <sup>3</sup> /m <sup>2</sup> /sec	1 x 10 <sup>-8</sup> m <sup>3</sup> /m <sup>2</sup> /sec	1 x 10 <sup>-9</sup> m³/m²/sec	1 x 10 <sup>-8</sup> m³/m²/sec	1 x 10 <sup>-8</sup> m³/m²/sec	
Internal shear strength <sup>(5)</sup>	ASTM D6243	24 kPa					
Dimensions							
Width X length	- 4.72 m X 45.72 m						

This technical informations comes from the manufacturer and was transcribed by Texel. Properties are typical MARV except when specified otherwise

1- Oven-dried measurement. Equates to 0.84 lb/sqft (4.1 kg/sqm) when indexed to 12% moisture content. / 2 - Tested in machine direction. / 3 - Deaired, deionized water @ 5 psi (34.5 kPa) maximum effective confining stress and 2 psi (13.8 kPa) head pressure. / 4 - According to ASTM E96. / 5 - Typical peak value for specimen hydrated for 24 hours and sheared under a 200 psf (9.6 kPa) normal stress.

Store material in a dry, flat area. For joints, a bag of bentonite powder will be required for each roll of the project.

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